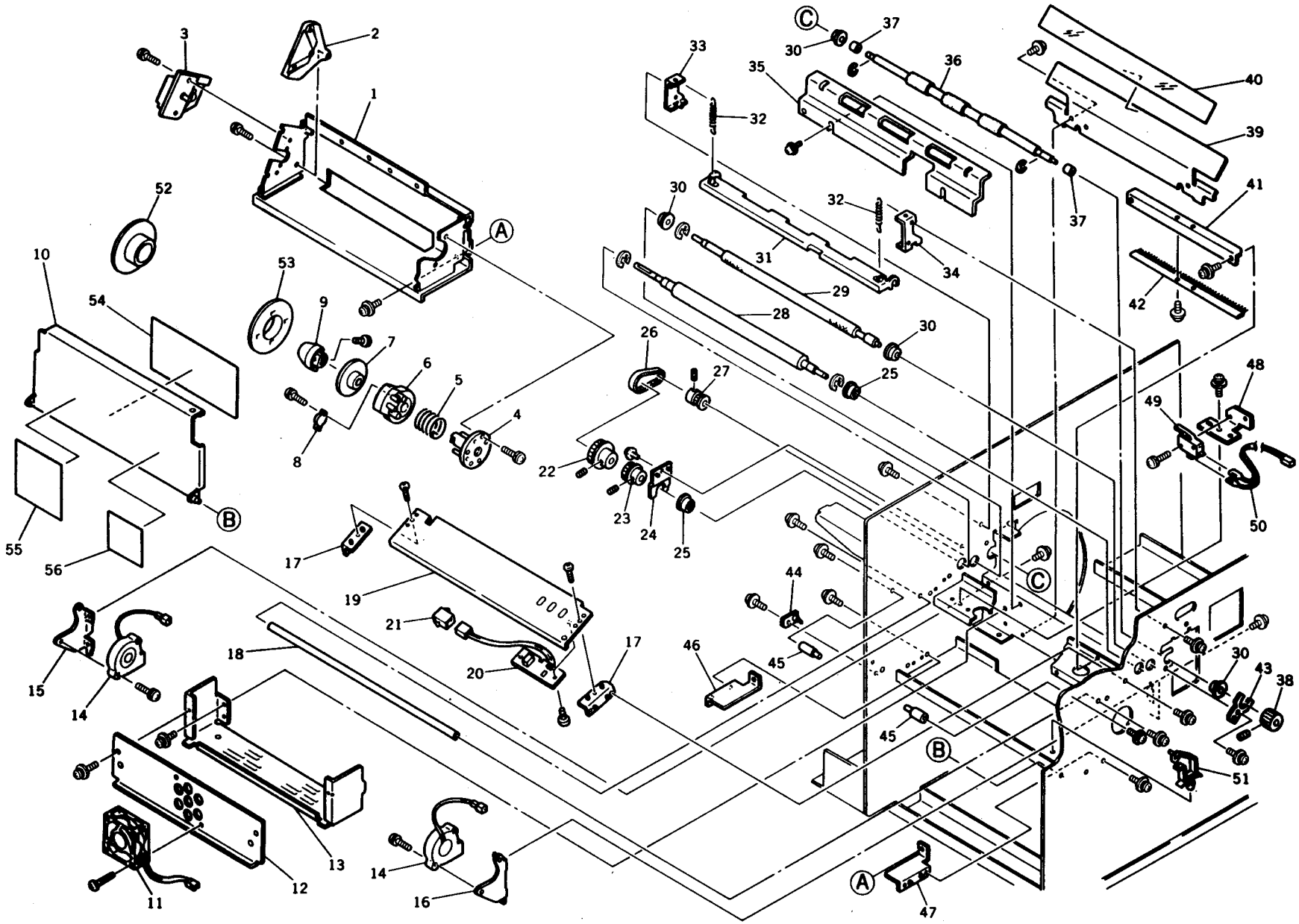
Fig. 31 MASTER-MAKING AREA (1) (GR1700, GR1750, GR2710, GR2750)



No.	Part No.	Part Name	Q'ty	Remark
	017-95280-207	Unit/Master Roll Holder III; B4; CE		
	017-95281-106	Unit/Master Roll Holder III; A4; CE		
1	017-45201-004	*Master Roll Holder III; B4; CE	1	B4
1	017-45203-007	*Master Roll Holder III; A4; CE	1	A4, L
2	017-15281-003	*Guide Holder D; Master Holder	1	
3	017-95250-006	*Damper Gear Ass'y	1	B4
3	017-95251-002	*Damper Gear Ass'y; A4	1	A4, L
	017-95246-106	*Guide Flange III Ass'y	1	B4
	017-95247-005	*Guide Flange III A4 Ass'y	1	A4, L
4	019-15274-001	**Shaft Flange; Master Holder	1	
5	019-15273-005	**Spring; Master Holder	1	
6	019-15270-006	**Damper Case	1	
7	019-15269-008	**Damper Gear	1	
8	610-00001-006	**HG Damper; 50F	1	B4
8	610-00005-001	**HG Damper; 2G50-L	1	A4, L
9	019-15277-000	**Guide Flange; Master Holder	1	
10	017-35217-107	Cover; Master Roll Holder; CE	1	
	017-95096-007	Stocker Ass'y II		
11	017-65011-007	*Loading Fan; Stocker	1	
12	017-25017-002	*Plate A; Stocker	1	
13	017-25016-103	Stocker	1	
14	015-65041-009	Master Removal Fan	2	
15	017-24152-100	Bracket F; Master Removal Fan	1	
16	017-24153-107	Bracket R; Master Removal Fan	1	
17	017-15124-005	Stay; Set Guide Plate	2	
18	017-25178-006	Set Guide Shaft	1	
	017-95072-000	Set Guide Plate Ass'y II; B4		B4
19	017-25120-105	*Set Guide Plate II; B4	1	
20	019-60015-009	*Master End Sensor (Send)	1	
21		**Junction Connector; 4P	1	Ref.Pg.II-37
	017-95073-007	Set Guide Plate Ass'y II; A4		A4, L
19	017-25121-101	*Set Guide Plate II; A4	1	
20	019-60015-009	*Master End Sensor III (Send)	1	
21		**Junction Connector; 4P	1	Ref.Pg.II-37
22	000-10126-002	Pulley G; Original Feed Roller	1	

No.	Part No.	Part Name	Q'ty	Remark
23	011-15120-006	Pulley A; Write Roller	1	
24	017-15108-000	Fixing Plate; Bearing	1	
25	600-50059-017	Bearing; FLW688ZZ	2	
26	620-20503-004	Belt; B50M x L3.2	1	
27	009-35214-009	Pulley PM (16); Exit Roller	1	
28	011-95077-009	Write Roller; 40	1	
29	011-15009-105	Catch Roller (Lower); M. -M.	1	
30	607-15000-809	Metal; F8 x 16 x 6; 18 x 2	4	
31	017-15102-001	Master Guide Plate	1	
32	014-15146-007	Spring; Master Guide Plate	2	
33	014-15144-209	Spring Hanger L; Master Guide Plate; CE	1	
34	014-15145-205	Spring Hanger R; Master Guide Plate; CE	1	
35	017-15103-105	Guide Plate; Load	1	
36	017-15101-005	Load Roller (Lower); M. -M.	1	
37	607-50806-409	Liner; R-MLC0806M	2	
38	011-15110-000	Pulley; Loading Roller (Lower)	1	
39	017-24146-100	Bracket; Aero Guide Sheet; CE	1	
40	017-24147-000	Aero Guide Sheet	1	
41	017-15104-004	Bracket; De-electricity Brush	1	
42	011-15041-009	De-electricity Brush	1	
43	017-15107-003	Metal Fixing Plate	1	
44	017-15234-005	Set Plate; Master Holder Cover	1	
45	011-15001-007	Support Shaft	2	
46	017-15214-004	Holder Stay F	1	
47	017-15213-008	Holder Stay R	1	
	017-95011-001	Master Loading Unit SW Ass'y		
48	017-25113-001	*Bracket; Micro-SW; M. -M.	1	
49	443-00120-501	*Micro-SW; E21-51N	1	
50	019-55004-007	*Wire Harness; Master Loading Unit SW	1	
51	665-02025-601	Wire Saddle; LWS-2N	1	
52	019-15281-105	Flange F; Master Roll	1	
53	019-15282-101	Flange R; Master Roll	1	
54	550-20987-005	Seal; Setting Master	1	
54	550-20988-001	Seal; Setting Master; Pic.	1	
55	550-21141-002	Seal; Paper Guide Set	1	

No.	Part No.	Part Name	Q'ty	Remark
55	550-21142-009	Seal; Paper Guide Set; Pic.	1	
56	550-21073-007	Seal; P. -Rcv. -T.; Caution	1	

No.	Part No.	Part Name	Q'ty	Remark